# ORABOND<sup>®</sup> 1469

## **Description**

This double-sided tape consists of a paper tissue carrier, layered on both sides with a rubber adhesive. This adhesive has excellent bonding characteristics. It is lined with a double-sided silicone paper.

## Carrier

Paper tissue, 12,7 g/m<sup>2</sup>

#### Liner

Both sides siliconised paper, 80 g/m<sup>2</sup>, brown

## Adhesive

Rubber

#### Area of use

This tape is suitable as an adhesive medium for a variety of materials. Limited consistency in the presence of chemicals inclined to migrate (plasticisers).

#### **Technical Data**

Thickness* (adhesive + carrier)	90 micron		
Temperature resistance***	-40° C to +70° C		
LoopTack* (FINAT TM 9)	12 N/25 mm		
Adhesive power*	13 N/25 mm	after 1 min	
(FINAT TM 1, on stainless steel,	14 N/25 mm	after 20 min	
one side covered with 50 micron polyester film)	15 N/25 mm	after 24 h	
Shear strength*	> 72 h	at 23° C	
(FINAT TM 8, on stainless steel,	3 min	at 70° C	
one side covered with 50 micron polyester film)			
Temperature resistance* (S.A.F.T.)	75° C		
Shelf life**	1 year		
Application temperature	> +15° C		
* average ** in original packaging, at 20°C and 50% rela	ative humidity *** 1h, n	ormal climate of Central Europe	

average \*\* in original packaging, at 20°C and 50% relative humidity

## **IMPORTANT NOTICE**

All ORABOND® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORABOND<sup>®</sup> products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORABOND® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

ORABOND<sup>®</sup> is a registered trademark of ORAFOL Europe GmbH.

