ORABOND[®] 1469

Description

This double-sided tape consists of a paper tissue carrier, layered on both sides with a rubber adhesive. This adhesive has excellent bonding characteristics. It is lined with a double-sided silicone paper.

Carrier

Paper tissue, 12,7 g/m²

Liner

Both sides siliconised paper, 80 g/m², brown

Adhesive

Rubber

Area of use

This tape is suitable as an adhesive medium for a variety of materials. Limited consistency in the presence of chemicals inclined to migrate (plasticisers).

Technical Data

Thickness* (adhesive + carrier)	90 micron		
Temperature resistance***	-40° C to +70° C		
LoopTack* (FINAT TM 9)	12 N/25 mm		
Adhesive power*	13 N/25 mm	after 1 min	
(FINAT TM 1, on stainless steel,	14 N/25 mm	after 20 min	
one side covered with 50 micron polyester film)	15 N/25 mm	after 24 h	
Shear strength*	> 72 h	at 23° C	
(FINAT TM 8, on stainless steel,	3 min	at 70° C	
one side covered with 50 micron polyester film)			
Temperature resistance* (S.A.F.T.)	75° C		
Shelf life**	1 year		
Application temperature	> +15° C		
* average ** in original packaging, at 20°C and 50% rela	ative humidity *** 1h, n	ormal climate of Central Europe	

average ** in original packaging, at 20°C and 50% relative humidity

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